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AUG 08 2018
P/w

D119-675-015
Job Sheet 181662



Part No: D119-675-015

Job Qty: 2 ea

Part Name: Dart Crosstube Compatibility Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/3/18

Job Tracking No:

Due Date: 8/28/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.11.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/28/18	8/28/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 13 2018
110	Packaging	2 pcs	8/28/18	8/28/18	0.00	0.00	Packaging1-1		AUG 30 2018
120	QC	2 pcs	8/28/18	8/28/18	0.00	0.00	QC4		AUG 30 2018
125	DC	2 pcs	8/28/18	8/28/18	0.00	0.00	DC		AUG 30 2018
130	Packaging	2 pcs	8/28/18	8/28/18	0.00	0.00	Packaging3-1		AUG 30 2018
140	QC21-FG	2 Ea	8/28/18	8/28/18	0.00	0.00	QC21		AUG 30 2018

Part Op 125 - Photocopy bluefile & type labels per PPPD119-675-015 CHG001
Descriptions: 130 - Package as per PPPD119-675-015

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	8 Ea (4 ea)	90-Start up Operation	5083012
AN4-16A	Bolt	8 Ea (4 ea)	90-Start up Operation	5080909
AN4-22A	Bolt	8 Ea (4 ea)	90-Start up Operation	5087470
D2732-032	Rubber Cushion - 3.2"	16 Ea (8 ea)	90-Start up Operation	5095678
D5283-041	Basket Clamp Assembly	4 Ea (2 ea)	90-Start up Operation	5102174
D5283-043	Basket Clamp Assembly	4 Ea (2 ea)	90-Start up Operation	5085198
D5283-11	Basket Clamp	4 Ea (2 ea)	90-Start up Operation	5105778X1
D5283-7	Basket Clamp	4 Ea (2 ea)	90-Start up Operation	5105779X1
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	5089305
NAS1149D0463J	Washer	48 Ea (24 ea)	90-Start up Operation	5089299



Container No: S106680



Part: D119-675-015

Job No: 181662

Serial No/Batch: S106680

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR00948SE 15/10/2016 LoA C-11

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	8	413	0
	AN4-16A	8	212	0
	AN4-22A	8	246	0
	D2732-032	16	51	0
	D5283-041	4	0	0
	D5283-043	4	9	0
	D5283-11	4	1	0
	D5283-7	4	1	0
	MS21042L4	24	6,212	0
	NAS1149D0463J	48	10,343	0
Part Specifications				
Specifications could not be found.				

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5.2 Maintenance Step and Compatibility Kits Parts List

ITEM	Qty -013	Qty -015	Part Number	Description
	X		D119-675-013	MAINTENANCE STEP
		X	D119-675-015	DART CROSSTUBE COMPATIBILITY KIT
100	2		D4084-1	MAINTENANCE STEP
101	4		AN5-7A	BOLT
102	4		AN5-11A	BOLT
103	8		NAS1149D0563J	WASHER (OR AN960JD516)
104		8	D2732-032	RUBBER CUSHION
105		2	D5283-7	CLAMP
106		2	D5283-11	CLAMP
107		2	D5283-041	CLAMP
108		2	D5283-043	CLAMP
109		4	AN4-15A	BOLT
110		4	AN4-16A	BOLT
111		4	AN4-22A	BOLT
112		24	NAS1149D0463J	WASHER (OR AN960JD416)
113		12	MS21042L4	NUT (OR MS21042-4)

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Revision: C

Date: 15.07.20

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Change Record

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Part Number: D119-675-015

Description: DART CROSSTUBE COMPATIBILITY INSTALLATION

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